

***Hydraulic  
Reservoir***

**2003**

**Baron  
Santiam**

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The following information supersedes the information published in the 2003 Baron Owner's Manual on pages 331 and 340 section 10 and the 2003 Santiam Owner's Manual on pages 349 and 358 section 10. Please utilize the information provided henceforth.

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The information provided for the Hydraulic Reservoir, Nelson manufacturer is incorrect as shown for the Beaver 2003 Baron and Santiam.

The information on page 10-331 and 10-340 for the Baron and page 10-349 and 10-358 for the Santiam manual should be updated. The information needs to be updated to reflect the following changes:

The Hydraulic Reservoir information on pages 10-331 for the Baron and page 10-349 for the Santiam should have following information corrected:



***NOTE: It is strongly recommended the owner carry a spare hydraulic filter and fuel filter on board. These items can on be obtained through a Cummins distributor.***

### **Hydraulic Reservoir**

The power steering reservoir with internal filter is located at the rear of the engine. The hydraulic filter assembly, located inside the reservoir, is rated at ten micron\*. The reservoir is filled with Dexron-III® Automatic Transmission Fluid from the factory.

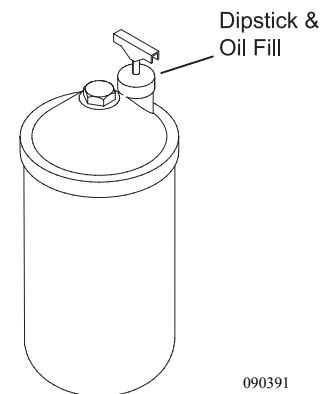
**Filter assembly: Nelson 91085G**

**Element number: 84365A (ten micron\*)**

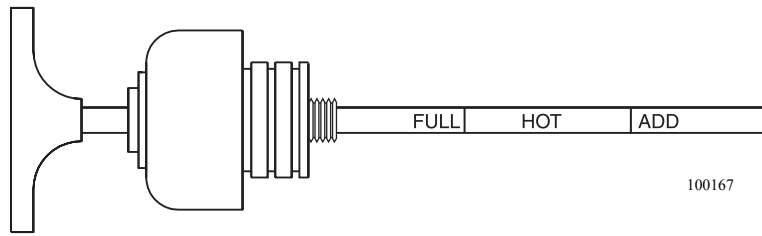
\*One micron is one millionth of one meter.

The primary function of the power steering reservoir is to keep the steering system free of contamination and to dissipate excessive heat that builds during extreme operating conditions.

Check the oil level in the reservoir every 6,000 miles or three months. The oil dipstick fill is located on top of the reservoir in the rear compartment. The oil level should be kept between the full and add marks on the dipstick. If adding of fluid is required, use only Dexron-III® Automatic Transmission Fluid.



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**Checking the Fluid Level:**

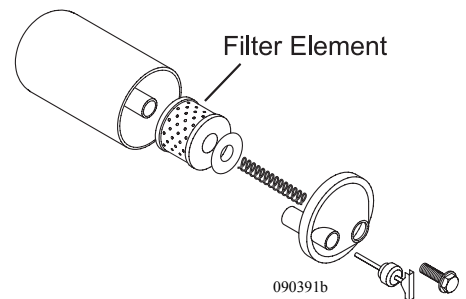
1. Start the engine and allow it to reach normal operating temperature.
2. While the engine is at idle, turn the steering wheel left and right several times.
3. Shut the engine off.
4. The easy grip handle is rotated counterclockwise to remove the dipstick.
5. Check the fluid level on the "HOT" side of the dipstick. It should be in the area of "HOT" on the dipstick. This is the normal range for the dipstick. Do not exceed the full mark.
6. If the fluid level is low, add fluid in small amounts, continuously checking the level until the "FULL" mark is reached.
7. Insert the easy grip handle back in the reservoir and rotate clockwise until securely fastened.

**Hydraulic Filter**

*Change the hydraulic oil filter every 15,000 miles, or once a year, for cellulose element.*

**Changing the hydraulic oil filter:**

1. Using a 15/16 inch wrench, loosen the center cover bolt.
2. Remove the bolt and cover plate to access the spring and filter.
3. Remove the spring and washer to remove the filter assembly.
4. After replacing the filter assembly, reverse the process to re-assemble the reservoir.
5. When attaching the cover plate in the rubber cover seal, check for any damage.



The Filter and Belts chart on pages 10-340 for the Baron and 10-358 for the Santiam should have following information corrected:

<b>FILTERS AND BELTS</b>	<b>MANUFACTURER</b>	<b>NUMBER</b>
<i>Power Steering Filter</i>	<i>Nelson</i>	<i>84365A cellulose</i>



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**Warranty/Technical Support**

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